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CENTRAL INTELLIGENCE AGENCY

25X1A

REPORT NO. [REDACTED]

INFORMATION REPORT

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COUNTRY USSR(Ukrainian SSR)

DATE DISTR. 29 February 1946

SUBJECT Stankostroi Machine Tool Factory
at Kramatorsk

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NO. OF ENCLS. 1
(LISTED BELOW)

DATE OF INFO. [REDACTED] 25X1A

SUPPLEMENT TO REPORT NO. 25X1X

- 25X1X 1. The Stankostroi Machine Factory* was about 7 km north of Kramatorsk (48°04'N/27°03'E), Ukrainian S.S.R., north of the Stalin Plant. * Since 1945 P.W.'s of various nationalities and Soviets had worked on the reconstruction of the plant which had been damaged during the war. The first shipments of machinery arrived during the fall of 1945 from Landsberg/Warthe. German specialists unpacked the boxes and installed the machines. Production started during the winter of 1945/1946 with a few German specialists and one engineer. All other P.W.'s were withdrawn in the summer of 1946, when the construction work was completed, and PW camp No. 7242/1 in the garage was closed. The plant produced type Waldrich No. 7 lathes. Inscriptions indicated that some lathes were shipped to Novosibirsk.
2. [REDACTED] arrived at PW camp No. 7242/1 in April 1945, when almost all plant roofs were still damaged or destroyed. Fellow P.W.'s said that most of the workshops were vacant. The clearing and reconstruction work was pushed ahead rapidly. Production began again in early 1946 and the construction of several new workshops was started at the same time. Two workshops with a steel framework were constructed in 1947 and 1948 as was an L-shaped building in the northern part of the plant yard. **
3. The three assembly shops, 200 x 50 meters, were brick buildings with a steel framework. The roofs on these shops were glass supported by a steel framework. Various machines were standing along the long walls of the eastern assembly shop and a conveyor belt, about 1 meter high, carried semi-finished machine tools along the entire length of the northern wall. About 60 to 70 assembly workers worked at both sides of the conveyor belt and the workshop had a total labor force of about 250. This eastern assembly shop produced screw cutting lathes. Three such lathes were loaded on one railroad car for shipping.
4. Raw materials and semi-finished products were supplied to the plant Stankostroi by the large plant to the south. It was not determined whether this plant to the south actually produced the semi-finished products. Products of the Stankostroi Plant were shipped via the plant to the

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south. The Bankstroy Plant had a workforce of about 3,000 Soviets and
US specialists working in three shifts. It was learned that the plant
had the same workforce before the war.

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Comment. According to location data and source's rough sketch which
was not disseminated, it is asserted that the Bankstroy Plant is identical
to a plant which is entered on USAP City Plan No. 0234-2263-0-25
Y Prov on the north-northeast outskirts of Kramatorsk, left of the road
to Slavyansk.

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Comment. See Annex for source's sketch of the plant layout.
A comparison of the attached sketch and the USAP No. 0234-2263-0-25
as the plant layout cannot be determined and the city plan.

1 Annex: 1 sketch on ditto.

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Comment. The name of the machine tool factory at Kramatorsk is
Stankosnoi Zavod (Machine Tool Factory).

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[REDACTED]
[REDACTED]Legend:

1. Three assembly shops, 200 x 50 meters, brick buildings with a framework and with a glassed roof. The eastern workshop produced screw cutting lathes on conveyor belt. The output of the other workshops was not determined.
2. New building, not in operation by April 1948. Its purpose was unknown.
3. Repair shop, 50 x 25 meters, equipped with many fitting benches, machine tools, metal working machines, pulley blocks, and trolleys.
4. Guard house, 20 x 10 meters.
5. Three-story administration building, 40 x 20 meters.
6. Mess hall, 40 x 20 meters.
7. Forge, 50 x 25 meters, with 1 x 1 meters annex; with a compressor station.
8. Aluminum foundry, 100 x 50 meters, with one furnace for casting aluminum and two cupola furnaces for casting machine tool parts. The annex, 30 x 20 meters, housed the holding shop.
9. Boiler house, 60 x 30 meters, with two vertical boilers, one of which was for heating purposes. The boiler house was also equipped with a turbine and a power generator for emergency use. Source entered the eastern section of the building, an assembly shop which had its own water heating system.
10. Coal dump.
11. New buildings with a steel framework.
12. PW Camp No. 7242/1.
 - a. Entrance for PW's.

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Annex

Layout of the Dankestroy Machine Factory in Kramatorsk

